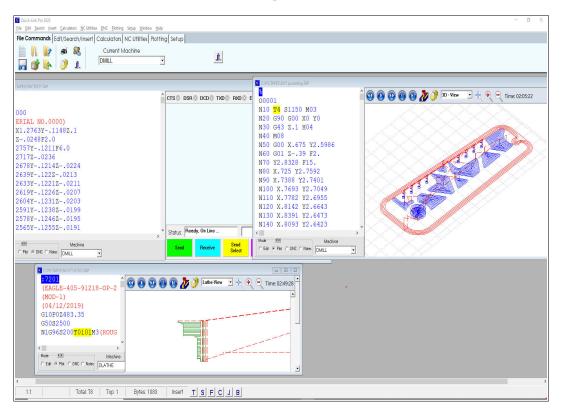
06/29/2020 Quick-Link PRO 2020 State of the Art Editing, Verification, and DNC



Versatile editing windows. In addition to editing files, each editing window now has the ability to Plot, execute DNC commands and add Notes to the current program being edited. True multi-tasking allows for each of the tasks to be running at the same time. Edit in one window, while sending a file in another, while plotting a large file in another.

Plotter now includes support for Fixture Offsets, Higher speed, Rotary Axes, Lathe roughing cycles, improved threading cycles, radius and chamfer in NC-Code, Improved cycle time calculations using machines acceleration properties.

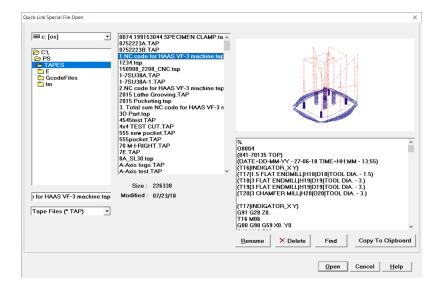
New or Improved commands by menu:

File Menu:

- Special Open Example:-->
- Print to PDF file
- More recently used file names

Edit Menu:

 Notes Editor – Basic Word processor for keeping notes/pictures.



Search Menu:

• Jump to Sub/Tool – Option to create a new window with the selected Sub or Tool.

Rectangle Pocketing

Insert Menu:

NC-Code macros, custom prompts Reference information Work Offsets (G54)

Calculators Menu:

Basic Motion: (Linear/Rapid/Circ

(Linear/Rapid/Circular/Offset/Fillet) Circular Pocketing/Hole Bore Drilling Patterns: (Bolt circle,line,rectangle,grid) Geometry Workshop* Ingraver (Text Engraving) Lathe Facing Lathe Grooving Mill Facing Rectangle/Slot Pocket Feed & Speed Calculator Thread Cycle Thread Milling Triangle Solver

Cutting Procedure C Rough Only C Finish Only Rough & Finish	Multiple Depths Cut Using Multiple Depths Top of Pocket in -Z-	Rectangle Pocket
Cutting Direction CW CCW	-Z- Depth Per Pass 0.25	
-Z- Cutting Depth : 0.5	Cutter Stepover : 0.25	WIDTH
-Z- Clearance Plane : 0.1	Stock Allowance : 0.0	
-Z- Motion Feedrate : 2.0	Cutting Feedrate : 4.0	X/Y CENTER HEIGHT
Base Angle : 0.0000 Tool Diameter: : 0.3750		~
		CORNER RADIUS
	Corner Radius : 0.5000	
	Width : 6.0000	
	Height: 4.0000	
<u>D</u> efaults	Cancel <u>H</u> elp	

X

NC-Utilities:

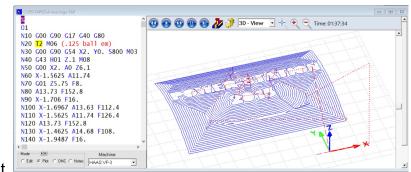
Information has been enhanced Rotate / Mirror / Scale / Translate / Inc/Abs Swap Text (Exchange) B-Macro enhanced – G65,66,67, Haas M97 File Clean: Strip TABS,Convert to Uppercase,CR/LF filter

DNC:

Send/receive from multiple machines at once Each open window can be taking to it's own CNC Basic DNC server to start a list of machines/windows at once

Plotter Menu (New)

DXF fixture now supports light weight polylines Improved cycle time calculations Operation dialog: print tool images, operation history G54 series offsets/G10 processing G92 logic fixed Alternate M98 P51012 with no "L" format



Setup Menu:

Properties, caps on, tool bar selection Machine setup now integrated File new on start up Your choice of menus, traditional text, Quick-Link classic tool bar, modern ribbon tool bar. Theses styles can be used in any combination. Yellow highlighter on tool changes

Window Menu:

Tile Horizontal and Vertical Open Window jump to list Maximize active

*Geometry Workshop

EZ Geometry – Simplified generation of basic mill/lathe shapes.

Full 2D DXF Open/Save

Full set of geometry creation tools (Points, lines, arcs, curves)

Full set of Modification tools, move, rotate, scale, trim, extend, fillet, chamfer

Tool Paths for: Boundary Milling (With diameter offset), engraving, mass drilling, OD turning, ID Boring

